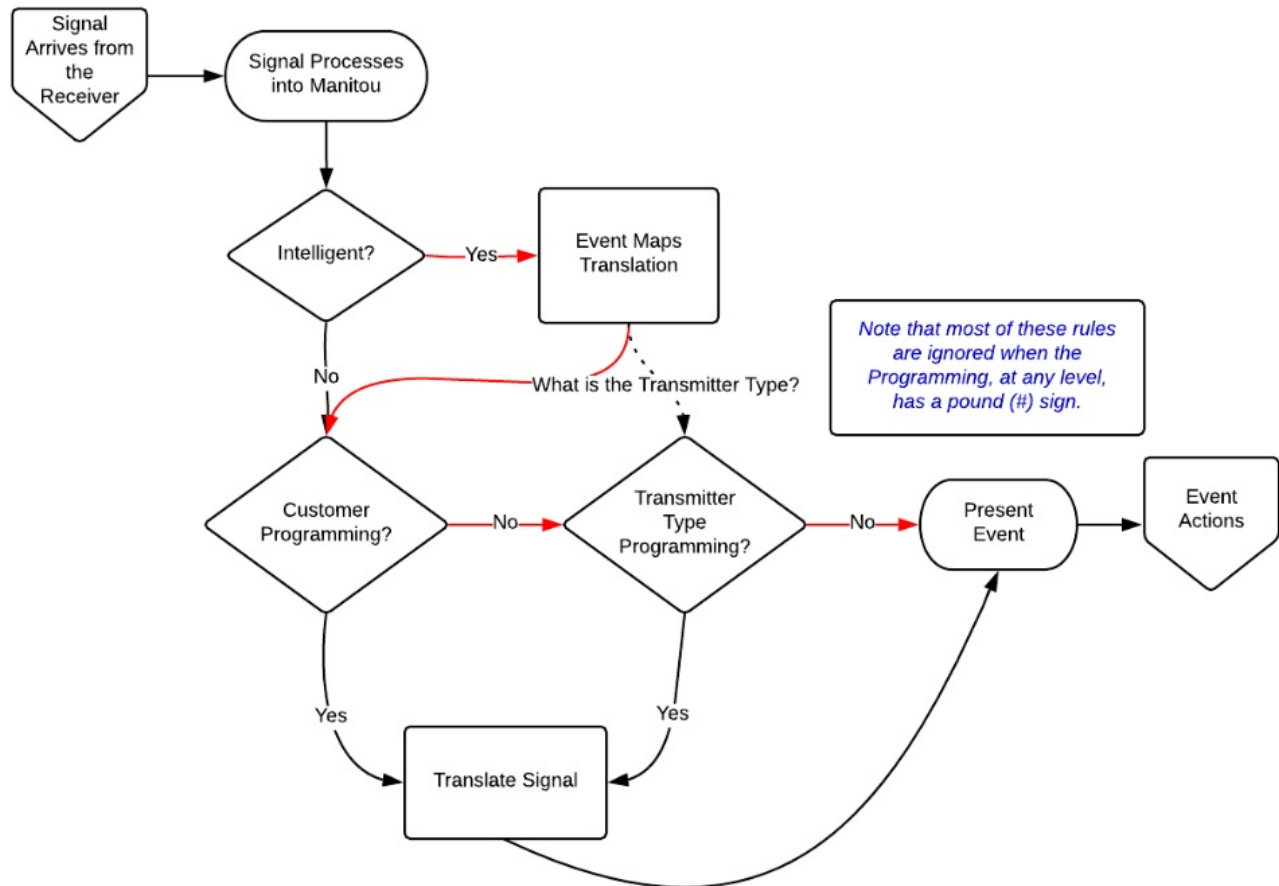


How Signals are processed in Manitou

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This is a brief overview of how a signal generally translates through Manitou.



Any time a customer has # sign programming the Signal Handler will read that as "STOP HERE, DO ONLY WHAT IS ON THIS LINE." They will have a bad experience if they use # sign programming on all their signals.

Many don't realize that the # sign programming from the conversion is simply to get them from their legacy system into Manitou and should not be the process they use moving forward.